



Emblemtek Solutions Group Inc.

Emblemtek is a leading North American manufacturer, distributor and service provider of a wide assortment of garment and textile embellishment, identification and branding products. This spectrum includes embroidered and printed emblems; flame retardant and reflective emblems; woven emblems and labels; PVC patches; chenille and bullion crests; garment and textile transfers; and uniform identification labelling supplies. We use innovative techniques, quality materials, and integrated processes to create the perfect blend of technically advanced embellishment solutions.

Manufacturing in Canada since 1980, our teams work closely with business partners within the uniform rental laundry; commercial dryclean laundry; textile and workwear manufacturing; retail career wear; imprinted sportswear; promotional marketing; and hospital and institutional laundry marketplaces. Emblemtek also works directly with select recreational and charitable organizations, including Scouts and Girl Guides. We provide our customers with a high level of dedicated, flexible service with extremely short lead times, and a history of measured performance and workmanship.

Collectively, we are committed to our 6StepService® program, and to building lasting and sustainable relationships with our customers, business partners and communities. Emblemtek is a founding member of a global network of independent and diverse companies, working together as allied manufacturers, partners, and representatives.

This multifaceted group combines and leverages the talents of experienced individuals, innovative product configurations and multiple production locations, to best support evolving customer and market needs, worldwide.





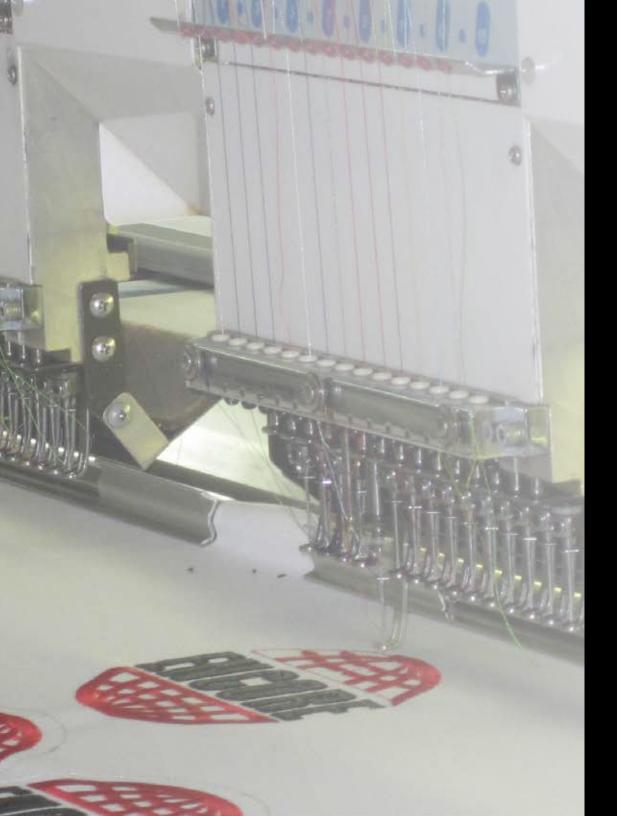


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Custom



Custom Embroidered Emblems are used to embellish a wide range of industrial garments, military and service uniforms, career-wear, sportswear, recreational clothing and other textile products. They are manufactured with 100% polyester twill fabrics and 100% polyester embroidery threads, with up to 15 colours per design. They can be formatted into many different shapes and sizes, and are finished with a Merrow border. These emblems are produced with a choice of backings to be heat sealed or sewn on. Emblems can be equipped with accessory features such as button loops, butterfly-clutch pins and key-rings, and other design elements can be introduced to the embroidery, such as watermarks, background stitch patterns and 3D puff embroidery.

Read more »

- ✓ With Merrow borders.
- Multiple backing and accessory options.
- ✓ Commercial and industrial launderable.
- ✓ Custom design elements.
- ✓ Name crests available.
- ✓ Low minimum quantities.















Industrial Dr

Dry-clean Heat sea

on Velcro

o® PS backing Removabl

LowProfile®





LowProfile® Embroidered Emblems are frequently produced with full-coverage embroidery, and are custom cut to shape. They are finished with a lower profile stitched border or fabric edge, rather than a Merrow border, and appear to lie flatter on garments to resemble direct embroidery. These emblems are manufactured with 100% polyester twill fabrics and embroidery threads, with up to 15 colours per design. They can be stocked and applied to garments very quickly, and are removable to allow for garment re-use or re-branding.

- Direct embroidery look.
- ✓ Stitched borders.
- ✓ Multiple backing and accessory options.
- ✓ Commercial and industrial launderable.
- ✓ Custom design elements.
- ✓ Name crests available.
- ✓ Low minimum quantities.















SimBroidery®



SimBroidery® Emblems are characterized by the intricately cut, "open" spaces within their designs, which allows the emblems to blend into the garments to simulate direct embroidery. These emblems are produced with 100% polyester embroidery threads, with up to 15 colours per design. Compared to direct embroidery, SimBroidery® Emblems can be stocked and applied to garments very quickly, and are removable to allow for garment re-use or re-branding.







Industrial Dry-clean Heat seal Removable

✓ Simulated direct embroidery.

- ✓ Intricately cut "open" spaces.
- ✓ High-melt or low-melt glue options.
- ✓ Heat seal application.
- ✓ Commercial and industrial launderable.
- ✓ Low minimum quantities.



Appliqué

Embroidered Appliqué Emblems are manufactured with 100% polyester twill fabrics and embroidery threads, with up to 15 thread colours per design. They are cut into basic or intricate shapes, and are generally produced in larger sizes. They are commonly applied to the backs of uniforms, jackets, and on the front of sports jerseys. During the embroidery process, pre-cut pieces of fabric are stitched into the designs onto the base material. These extra layers of different coloured fabrics add an integrated element of texture.

- Multiple fabric colours and layers combined.
- ✓ With or without Merrow borders.
- ✓ Multiple backing options.
- ✓ Commercial and industrial launderable.
- ✓ Custom design elements.
- ✓ Low minimum quantities.













Read more »



Glitter



Embroidered Glitter Emblems are manufactured with aluminum coated, metallised polyester threads that create a two-tone antique glitter effect. Designs can be embroidered with glitter threads only, or in combination with regular 100% polyester threads. Embroidered Glitter Emblems can be created with up to 15 thread colours per design, and formatted into many different shapes and sizes.

Read more »

- ✓ With Merrow or stitched borders.
- ✓ Low-melt glue or non-woven backing options.
- ✓ Heat seal or sew-on application.
- ✓ Commercial launderable.
- ✓ Custom design elements.
- ✓ Low minimum quantities.











GloDark



Embroidered GloDark Emblems are manufactured with 100% polyester twill fabrics and 100% polyester embroidery threads, with up to 15 thread colours per design, where at least one of the design colours is stitched with a formulated, fluorescent thread. The "GloDark" thread emits a greenish glowing hue in extremely low-light and dark conditions. Design elements can be embroidered with a combination of standard and GloDark threads, or with GloDark threads only. The photo-luminescent GloDark threads need to be "re-charged" in full-light conditions.

- ✓ Photo-luminescent thread.
- ✓ With or without Merrow borders.
- Multiple backing and accessory options.
- ✓ Commercial launderable.
- ✓ Custom design elements.
- ✓ Low minimum quantities.











HiVis

Reflective

Flame Resistant







Nomex® flame resistant fabrics, as well as FR rated non-woven materials

and high-melt glue backings. This construction creates a fabric base which

is fully comprised of flame resistant components. Embroidered designs,

with up to 15 colours, can be produced with either Nomex® flame resistant

threads or with standard 100% polyester embroidery threads. The

HiVis Embroidered Emblems are a perfect complimentary solution for the embellishment of high visibility garments. They can also be used as the "hi-vis" component on garments that do not already have high visibility properties. HiVis Embroidered Emblems add an extra measure of visibility and safety in day-light and low-light conditions. These emblems are manufactured with 100% polyester HiVis twill fabrics and 100% polyester embroidery threads using up to 15 colours. They can also be produced as a LowProfile® style emblem.

Read more »

- ✓ With or without Merrow borders.
- ✓ Multiple backing and accessory options.
- ✓ Commercial and industrial launderable.
- ✓ Custom design elements.
- ✓ Low minimum quantities.
- ✓ Name crests available.































Embroidered Reflective Emblems are manufactured using 3M™ ScotchLite[™] high performance reflective fabrics, which is recognized as an industry leading brand, bringing quality and innovation to wearer visibility. In both low-light and dark environments, Embroidered Reflective Emblems add to the reflective properties of high-visibility garments, or become the reflective component of garments that do not already have reflective trimmings. They are produced with 100% polyester embroidery threads, with up to 15 colours per design.

Read more »

- ✓ 3MTM ScotchLiteTM reflective fabric.
- ✓ Multiple backing options.
- ✓ Commercial and industrial launderable.
- ✓ Low minimum quantities.
- ✓ Name crests available.

✓ Flame resistant backing or high-melt glue options. ✓ Merrow border. ✓ Commercial or industrial launderable.

✓ Nomex[®] flame resistant fabrics.

- Low minimum quantities.
- Name crests available.



Read more »









emblems can be heat sealed or sewn onto garments.

√ 100% polyester or Nomex® embroidery threads.









Felt

Embroidered Felt Emblems are manufactured with 100% polyester felt fabrics, and 100% polyester embroidery threads, with up to 15 colours per design. Felt Emblems are commonly used to embellish blazers, dress uniforms, jackets, sweaters, sweatshirts and other garments. Felt Emblems can be used as alternative to Chenille or Bullion Emblems.

Read more »

- Multiple backing and accessory options.
- ✓ With or without Merrow borders.
- ✓ Heat seal or sew-on application.
- ✓ Commercial launderable.
- ✓ Low minimum quantities.













Chenille



Chenille Embroidered Emblems are manufactured with 100% polyester felt fabrics, and 100% acrylic chenille threads, which give the emblems their unique and identifiable wool-like texture and feel. Sometimes referred to as varsity lettering or monogramming, Chenille Emblems are often used to personalize wool and leather "varsity" style jackets, commonly worn by school students, sports teams and club members. They can be formatted into many different shapes and sizes, including letters and title bars.

- Chenille embroidery process.
- Combine with embroidery.
- Sew-on application.
- ✓ Commercial launderable.











Epaulets



An **Embroidered Epaulet**, sometimes referred to as a "slip-on" or "shoulder-loop", is usually worn in pairs on the shoulders of service, military or club uniforms, to signify membership, level or rank. They are manufactured with 100% polyester twill fabrics and embroidery threads, with up to 15 colours per design. They can be formatted into various sizes, and are commonly produced in rectangular or quadrilateral shapes. The Epaulets can then be "slipped" onto to the buttoned shoulder straps of uniform shirts or jackets.

Read more »

- ✓ Stitched or Velcro® seem.
- ✓ Slip-on application.
- ✓ Double-sided option.
- ✓ Low minimum quantities.



Bullion

Bullion Emblems are recognizable by the gold or silver metal wire that is used to create lettering, outline trim, fill patterns and border detailing within the designs of the emblems. The metal bullion wire is positioned by hand and is handstitched and secured onto a base material of felt or blended twill fabric. Various colours of cotton or rayon thread can be used, along with twill and satin fabrics, to create other elements of the designs. They are deeply textured and distinguished in appearance when sewn onto service uniforms, jacket blazers and other types of recreational or service club garments.

- √ 12 colours of metal wire available.
- Hand stitched detailing.
- Meticulous craftsmanship.
- ✓ Felt fabric base.
- ✓ Combine with 100% polyester embroidery threads.
- ✓ Sew-on or pin application.











Hand made Home wash Hand wash Sew-on



Woven Label

Woven Label Emblems are manufactured with 100% polyester threads, using highspeed automatic weaving looms. The interlaced weaving process creates the entire emblem and design at the same time, in two or more colours. Without a base material layer, these emblems are much lighter in weight, are flexible and have a single uniform surface, with a smooth woven texture. It is possible to produce emblems with very intricate details, small text and gradient patterns.

- ✓ No base fabric.
- ✓ Smooth texture.
- ✓ Custom shapes and sizes.
- ✓ With or without Merrow borders.
- ✓ Multiple backing and accessory options.













Read more »





PVC Emblems can be used on a variety of sportswear, workwear or other textile items, as an interior label or external emblem patch. The emblems can be created in various thicknesses, with fine details and small text. PVC Emblem designs can be molded to include a sewing channel for sew-on application, and the emblems can be finished with attachment accessories such as clutch pins, key rings and luggage tags. The flexible PVC is extremely durable, and is resistant to sun-light fading, water and high temperature exposure.

- ✓ Molded polyvinyl chloride (PVC).
- ✓ Soft and flexible.
- ✓ Multiple design colours.
- ✓ Sewing channels.
- ✓ Multiple backing and accessory options.



















SubliPrint



SubliPrintTM Emblems are manufactured using four-colour process dye-sublimation systems, where images are printed onto transfer sheets with specially formulated sublimation inks. 100% polyester white twill is normally used in the SubliPrintTM process, and as a result of this "re-dying" technique, designs will not crack, peel or fade under normal commercial and industrial laundry conditions. Basic, solid colour designs, and images with photo-realistic, gradient, shadow and fine line elements can be reproduced. These emblems are usually finished with a Merrow border, and can be formatted to a wide variety of sizes and shapes. They can be sewn onto a range of sportswear and workwear garments, and they are removable, allowing for garment reuse or re-branding.

SubliPrint™



- ✓ Dye-sublimation.
- ✓ Vibrant charted colours.
- ✓ Custom design elements.
 ✓ Commercial and industrial launderable.
 ✓ Low minimum quantities.

















Industrial Dry-clean Heat seal Sew-on

Velcro® Four-colour Removable process

UltraTranz[™]

















UltraTranz™ transfers are available in two formats, **FLEX** and PLUS. Both variations are manufactured using advanced digital printing systems, which create high resolution, four colour process designs. UltraTranz™ FLEX transfers are produced with non-solvent, ecofriendly coatings and adhesives, geared for career-wear, sportswear, recreational clothing and other textile products. UltraTranz™ PLUS transfers are produced with solvent-based coatings and adhesives, which also include flame resistant (FR) properties, ideal for mild industrial laundry exposure.

Read more »

- ✓ Digitally printed designs with unlimited colours.
- ✓ Four-colour process and photo-realistic qualities.
- ✓ Small text and fine details.
- ✓ Formulated technical coatings and adhesives.
- ✓ Non-solvent eco-friendly or industrial FR.
- ✓ Clear carrier and warm release.
- ✓ Heat seal application.
- ✓ Commercial or industrial launderable.









Industrial Dry-clean Heat seal Four-colour

HiTranz® Poly







HiTranz® Poly transfers are manufactured with specially formulated technical inks, coatings and adhesives, which are fully industrial launderable to wash temperatures of 200°F (95°C). These transfers can also be manufactured with anti-static or flame resistant inks. HiTranz® transfers are primarily used to embellish uniforms, work-wear, clean-room gear, high visibility garments and flame resistant clothing.

- ✓ Formulated technical coatings and adhesives.
- Small text and fine details.
- ✓ Clear carrier and warm release
- ✓ Heat seal application.
- ✓ Commercial and industrial launderable.
- ✓ Flexible; Anti-Static; Flame Resistant ink options.







Industrial Dry-clean Heat seal

HiTranz® Reflective

HiTranz® Reflective transfers are part of the HiTranz® brand of high quality, premium garment and textile transfers. These transfers are produced with retro-reflective glass bead inks, which provide a high level of reflectivity when exposed to direct light in dark conditions. The reflective ink is generally printed in a silver tone, however ink formulations can be applied to other colours.

Read more »

- Formulated technical coatings and adhesives.
- ✓ Retroreflective inks.
- ✓ Small text and fine details.
- ✓ Clear carrier and warm release
- ✓ Heat seal application.
- ✓ Commercial launderable.









Industrial Dry-clean Heat seal Reflective





Reflective Transfers

Reflective Transfer Emblems



Reflective Transfers are produced with industry leading 3M™ Scotchlite™ branded retroreflective transfer films, which provide a high level of reflectivity when illuminated in low-light and nighttime conditions. They are designed to embellish safety wear, high visibility garments, uniform workwear and recreational activewear.

Read more »

- Retroreflective transfer films.
- ✓ Silver; fluorescent yellow; fluorescent orange colours.
- ✓ Industrial laundry and flame resistant options.
- ✓ Heat seal application.
- ✓ Cool carrier release.
- ✓ CSA; ANSI; ISEA; NFPA certifications.











Reflective Transfer Emblems are produced with industry leading 3M™ Scotchlite™ branded retroreflective transfer films, which are paired with a choice of 100% polyester twill fabrics, or with high visibility or flame resistant materials. As an assembled emblem, they can be cut to a range of sizes and shapes, and finished with or without a Merrow border. These emblems should be sewn onto garments and uniforms rather than being applied with a heat seal machine.

- ✓ Retroreflective transfer films.
- ✓ Industrial twill or flame resistant fabrics.
- With or without Merrow borders.
- ✓ Sew-on application.
- Commercial and industrial launderable.
- ✓ CSA; ANSI; ISEA; NFPA certifications.











QwikTranz™



QwikTranz™ Transfers are manufactured with specially formulated, scratch resistant inks, which will not peel or fade in most institutional and commercial laundry conditions. Designs are printed onto a thin, light-weight tissue carrier in one or two colours, and are usually supplied in roll format. Low-cost QwikTranz™ Transfers can be used for logo designs, propertymark identifications, textile care details, size labels, washcontrol grids, sorting codes or batch numbers. They can be used on hospital or nursing home linens and uniforms, hotel or restaurant linens, and many other textiles in laundry, rental or manufacturing environments.

✓ Laundry resistant indelible ink.

- ✓ One or two colour designs.
- ✓ Roll or pre-cut format.
- ✓ Heat seal application.
- Reel to reel application options.



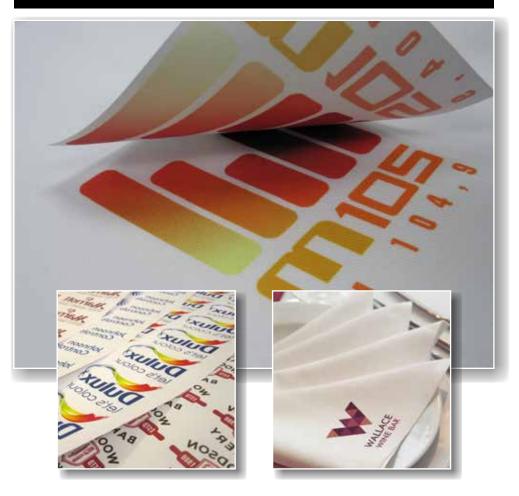




Industrial Dry-clean Heat sea

Read more »

SubliTranz™



SubliTranz™ Transfers are manufactured using four-colour process dye-sublimation systems. The transfers can be heat seal applied to various types of 100% polyester textiles, linens, garments and accessories, or to other substrates that are receptive to sublimation inks. As a result of this "re-dying" technique, fabrics maintain their soft, smooth texture, and designs will not crack, peel or fade under normal commercial and industrial laundry conditions. White 100% polyester fabric is normally used in the sublimation process to achieve rich and vibrant colours. High resolution images with photo-realistic, gradient, shadow and fine line elements can be reproduced.

Read more »

- ✓ Four-colour process.
- Dve-sublimation.
- Supplied on transfer sheets.
- Heat seal application.
- ✓ Permanently integrated.
- ✓ Industrial launderable.
- Charted or formulated colours.
- Design effects.
- ✓ Low quantities.









Industrial Dry-clean Heat seal Four-colour

Twill Blanks



Twill Emblem Blanks are used to create text emblems, name crests, SubliPrint™ emblems, or name-bars for sports jerseys. They can be formatted in a range of standard or custom shapes and sizes, and are produced with 100% polyester twill fabrics. The blanks are usually finished with a 100% polyester Merrow border, however the border is optional, and they can be backed with high-melt glue, low-melt glue or a non-woven backing.

Read more »

- ✓ For Embroidered Text and SubliPrint™ Emblems.
- ✓ Larger blanks for name bars.
- Standard colours.
- ✓ Charted or custom sizes.
- ✓ With or without Merrow borders.
- ✓ High-melt glue and low-melt glue backings.
- ✓ Commercial and industrial launderable.
- ✓ High Visibility; Reflective; Flame Resistant fabric options.

ExtremeBlanks®



Similar to Twill Emblem Blanks, **ExtremeBlanks**® are used to create Embroidered Text Emblems and name crests, and are usually produced with customer supplied twill or shirting materials. The blanks are formatted based on customer specifications for shape and size, following the guidelines of a specific programme. Using patterned fabrics, the blanks are meant to match and blend into the garment they are applied to. The blanks are usually finished with a 100% polyester Merrow border, and can be backed with high-melt glue, low-melt glue or a non-woven backing.

- Customer supplied twill or shirting materials.
- ✓ Configured to customer specifications.
- ✓ High-melt glue and low-melt glue backings.
- Commercial and industrial launderable.
- ✓ Stock and hold services.















Sew-on Remo

BLOCK font

Embroidered

LowProfile®

SubliPrint™







Embroidered Text Emblems allow for simple identification and personalization of garments, as name crests, job titles or company emblems, when no logo designs are required. They are manufactured with 100% polyester twill fabrics and 100% polyester embroidery threads, with one text colour and font style per emblem. They are finished with a Merrow border.

Read more »

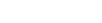
- ✓ Standard fonts (block or script).
- ✓ Charted sizes and colours.
- Commercial and industrial launderable.
- ✓ High Visibility; Reflective; Flame Resistant fabric options.
- ✓ Low quantities.

LowProfile® Embroidered Text Emblems are designed to compliment LowProfile® Embroidered Emblems, and they allow for simple identification and personalization of garments, primarily as name crests. They are manufactured with 100% polyester twill fabrics and 100% polyester embroidery threads, with one text colour and font style per emblem. They are finished with an embroidered stitched border.

Read more »

- ✓ Direct embroidery simulation.
- Name crests and job titles.
- ✓ Charted sizes and colours.
- Commercial and industrial launderable.

- ✓ Standard fonts (block or script).
- ✓ Low quantities.















SubliPrint™ Text Emblems allow for easy identification and personalization of garments, as name crests, job titles or company emblems, when no logo designs are required. Complimentary to custom SubliPrint™ Emblems, the text emblems are manufactured using dyesublimation systems. As a result, the emblem text will not crack, peel or fade under normal commercial and industrial laundry conditions. 100% polyester white fabric is normally used in the sublimation process.

- Sublimation.
- ✓ Text emblems with no logos.
- ✓ Standard fonts (block or script).
- ✓ Charted sizes and colours.
- Commercial and industrial launderable.
- ✓ Low quantities.

Direct Silkscreen



Silkscreen printing continues to be a popular method for embellishing many different types of promotional and imprint products. Designs are applied directly to garments, individually, one colour at a time. A maximum of six solid colours can be used, or four-colour process effects and techniques can be utilized.

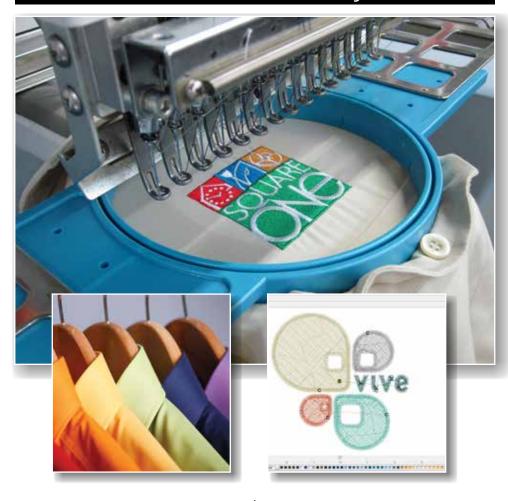
Read more »

- ✓ Turn-key services.
- Garment sourcing.
- ✓ Artwork services.
- ✓ Four-colour process.
- ✓ Individual numbering.
- ✓ Combine with emblem application services.
- ✓ Direct or multi-location shipping.
- ✓ Drop shipping available.



Four-colour

Direct Embroidery



Direct embroidery is an extremely popular garment embellishment method where designs are directly embroidered in up to 15 colours using 100% polyester threads. Individual numbers, names or titles are also possible.

- ✓ Turn-key services.
- Garment sourcing.
- ✓ High quality flat-rate digitizing.
- ✓ High-visibility and Nomex® threads available.
- Combine with emblem application services.
- ✓ Direct or multi-location shipping.
- Drop shipping available.

Embroidery Features



Background stitch pattern



Watermarks



Metallic threads



100% embroidery



3D puff embroidery



Double-sided



Multiple thread colours



Custom-cut shapes

Printing Features



SimMerrow



Watermarks



Serialization



Graphical backgrounds



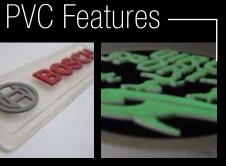
Fine details



QR code



"Semi-Clear" translucent background



Glow-in-the-dark "white"

Transfers Features



Clear carrier



Warm release



Industrial laundry



Anti-Static ink



Flame Resistant ink



Non-solvent, eco-friendly. Chlorine tested.



UltraTranz[™] **FLEX** (40%-70% stretch extensions)



Small text and fine details



Four-colour process and photo-realistic qualities



Distressed look



Metallic look



Embroidery look

Backing options



Pressure-sensitive



Soft magnet



Velcro®

Border options



Merrow



Stitched



Fabric edge

Accessories



Button Loop style #1



Butterfly Clutch Pin style #2



Push-Button-Snap style #3



Fabric Loop and Split-Ring style #4



Button Slit style #5



Grommet and Split-Ring style #6



Grommet and Chain style #7



Plastic Strap & Sleeve luggage tag style #8



Plastic Strap luggage style #9



Half-Moon Clip as pull-tag style #10



Grommet and Split-Ring as pull-tag style #11



Grommet and Swivel Split-Ring style #12



Grommet and Split-Ring Coupling style #13



Grommet and Swivel Clasp hook style #14



Grommet and Swivel Snap-Hook style #15



Ornament String gold style #16



Grommet style #17



Bar Pin with Catch style #18



Triangle Clip with Push-Button-Snap style #7



Grommet & Chain style #3



Grommet & Swivel Snap-Hook style #6



Plastic Strap & Sleeve (luggage) style #4

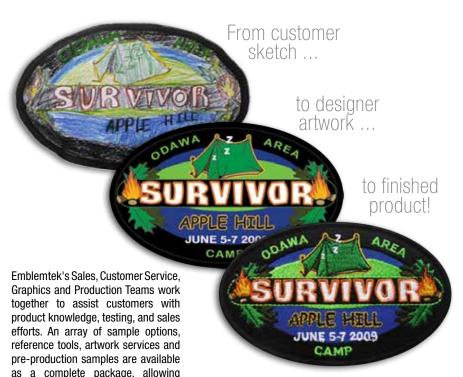


Plastic Strap (luggage) style #5



Swivel Clasp Hook style #7

DESIGN CONCEPTION AND SAMPLING



DESIGN COLOUR SHIFTING STOCK & HOLD Individual customers, group-locations and national accounts can leverage Emblemtek's stock and hold services, as well as volume pricing options, to complement their cost and logistics objectives. Emblemtek will coordinate and manage artwork presentations, preproduction samples, stock-level monitoring and replenishment.



The underlying framework of Emblemtek's customer service plan is our 6StepService® methodology. This is a structure we use to guide our teams through the phases of the business cycle, to evaluate; design; produce; deliver; measure; and communicate.

Each step is a marker that sets a standard for us to work with, as we focus on delivering a wide range of high quality product solutions, and a consistent level of flexible service. When connected, these steps create a cyclical path that takes us from one project to the next, and they create an inclusive environment, which allows us to work openly with our customers.

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customers to focus on their design and embellishment needs and objectives.

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Fabric Chart

Color Chart

TekSpec® Documents

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