

Embroidered Epaulets

TekSpec[®]
Product technical details



Velcro[®]



Hand wash



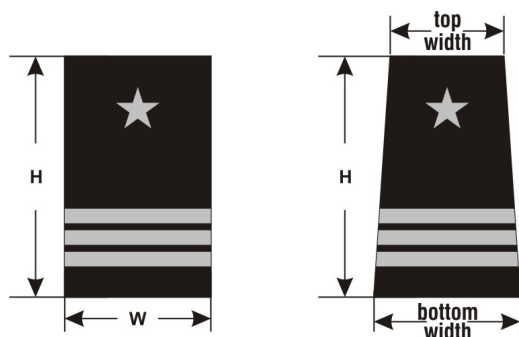
Removable

PRODUCT DETAILS

Emblem Finished / Folded Dimensions:

Epaulets can be configured in various formats. Most common are epaulets that have an equal width from end-to-end and others where the ends taper. Please take note of the dimensions and configuration required.

- **Minimum** emblem size is **0.75" x 0.75"** (1.9cm x 1.9cm).
- **Maximum** emblem size is **5.0" x 7.0"** (12.7cm x 17.8cm).



Design Lettering Dimensions:

The text within a design should not be less than 4mm (0.16") in height. Smaller text may need to be altered to embroider slightly larger.



Fabric Type & Colours:

100% polyester twill. 45+ colours to choose from.

The fabric content is 100% polyester twill, constructed for embroidery processes. Choose from over 45 standard colours, which can be found on the Emblemtek Embroidered Emblem Fabric Chart.

Thread Type & Colours:

100% polyester. 120+ colours to choose from. 15 colours per design maximum. Emblemtek uses 100% polyester Madeira Polyneon™ thread.

Choose from over 120 standard colours, which can be found on the Emblemtek Embroidered Emblem Thread Chart. A maximum of 15 thread colours can be chosen per design. Extra charges are applicable when using metallic or glow-in-the-dark threads.

Backing Types:

3 options. Non-woven material (no-glue) • Velcro® • no backing

Prior to finishing, the embroidered material is folded and stitched to create a "slip-on bar" that can be attached to a uniform using a buttoned epaulette tab, but they can also have Velcro® backing (male and female components) that can be attached to uniforms that are manufactured with fixed epaulet straps.



Design / Emblem Treatment Options

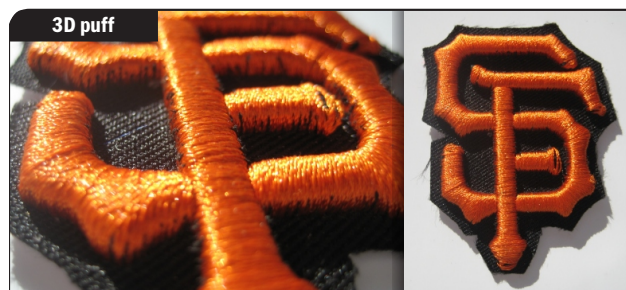
3D-puff.

Embroidered Epaulets can be produced with **3D-puff** embroidery stitching to provide another element of texture and dimension.





Double-sided:

However, the Epaulets can be configured as **double-sided** in different formats such as:

- The same design on both sides, but using two fabric colors.
- The same design on both sides, but using different thread colours.
- Two completely different designs on both sides.



WASHING & DRYING GUIDELINES

	WASH TYPE	WASH TEMPERATURE	DRY TYPE
Velcro®	Commercial	Wash in domestic or commercial machine in water not exceeding 140°F (60°C) 	Tumble dry at low heat not exceeding 130°F (55°C) 
Non-Woven Material (No Glue)	Home Care	Wash gently by hand in water not exceeding 86°F (30°C). 	NO machine dry 

*It is recommended that epaulet emblems be removed from garments prior to washing.

ORDERING GUIDELINES

Artwork & Set-up Fees:

No fees*. Emblemtek will provide artwork on new emblem orders for customer Approval prior to production. There are no artwork or set-up fees when existing, electronic or physical designs or samples are provided to Emblemtek. Artwork fees may apply when designs are created from scratch.

Order Quantities:

Minimum 50. Epaulets are usually ordered in pairs. The minimum order quantity is 50 pieces, including emblems with Velcro®.

Pre-production Samples:

Available \$. Electronic (scan) or physical pre-production samples (single unit) are available for approved designs. Samples fees are applicable, relative to design detail and emblem size. See price guide for more information.

Pricing:

Quoted. Prices are quoted relative to size, quantity, design detail and finishing style.

Delivery Times:

Delivery times are relative to order quantity and will be quoted at time of order placement.

Ordering Guidelines:

Order specifics. During the design, artwork and ordering processes, there are specific details that we require in order to proceed with your request, such as:

Emblem Type • Design Colours • Fabric Colour • Dimensions • Backing Type
• Quantity • Special Delivery Needs

Accepted Design / Artwork File Types:

The chart below lists the various graphic and design file types that Emblemtek will accept for artwork and production purposes. Certain file types are preferred as noted.

Graphic File Types:

- CorelDraw ver.13 / ver.X3 (.cdr) *pref*
- Adobe Illustrator ver.CS3 (.ai) *pref*
- Encapsulated PostScript (.eps) *pref*
- Adobe Portable Document File (.pdf) *pref*
- Joint Photographic Experts Group (.jpg) *pref*
- Portable Network Graphics (.png) *pref*
- Adobe Photoshop ver.CS3 (.psd)
- Corel Photo-Paint ver.13 / ver.X3 (.cpt)
- Targa Bitmap (.tga)
- Tagged Image File Format (.tiff)
- Windows Bitmap (.bmp)
- CompuServe Bitmap (.gif)

Embroidery File Types:

- Tajima Stitch File (.dst) *pref*
- Wilcom EMB File (.emb) *pref*
- Pulse Embroidery File (.pxf)
- Tajima TBF File (.tbf)
- Barudan Stitch File (.dsb)
- Melco Expanded File (.exp)



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