

# Bullion Embroidered Emblems

TekSpec®  
Product technical details



Hand made



Home wash



Hand wash



Sew-on



Removable



## PRODUCT DETAILS

### Emblem Dimensions:

- **Minimum** emblem size is **0.75" x 0.75"** (1.9cm x 1.9cm).
- **Maximum** emblem size is **10.0" x 10.0"** (25.4cm x 25.4cm).

### Design Lettering Dimensions:

Design lettering / text should not be less than 4mm (0.16") in height.



### Fabric Type & Colours:

Bullion Embroidered Emblems are typically manufactured on a base of 100% polyester felt material. Other twill, satin and velour materials can be used within the design. Felt colours can be referenced from the Emblemtek Embroidered Felt Emblem Fabric Colour Chart. Twill fabric colours can be referenced from the Emblemtek Embroidered Emblem Fabric Colour Chart. For other materials and shades, please provide Pantone® colours, which we will attempt to match as closely as possible.

### Thread Type & Colours:

Bullion emblems are made with hand stitched metal wire, which is sometimes combined with other threads to create the design details. Metal wire colours can be chosen from the Emblemtek Bullion Embroidered Emblem Colour Chart. A maximum of 7 metal wire colours can be chosen per design. Other thread colours can be referenced from the Emblemtek Embroidered Emblem Thread Colour Chart. Thread content may vary between 100% polyester, Rayon or poly/cotton blends.

### Backing Types:

**Non-woven.** Only no-glue cloth backing is available on this emblem type.

### Border / Edge Styles:

**Cut to shape.** Merrow borders are not available on this emblem type.

### Design / Emblem Treatment Options:

Treatments options such as **3D-puff** embroidery or **double-sided** emblem are **not** available on this emblem type.

### Accessory Attachment Options:

Bullion Embroidered Emblems can be manufactured with a range of attachment options based on the following list.

2. Butterfly Clutch Pin



18. Bar Pin with Catch



## APPLICATION & WASH GUIDELINES

### Application Methods:

**Sew-on or Pin.** This emblem type can only be sewn on to garments and other textile products, or affixed with a butterfly clutch pin or bar pin.

### Washing & Drying Guidelines:

BACKING TYPE	WASH TYPE	WASH TEMPERATURE	DRY TYPE
Non-Woven Material (No Glue)	Commercial	Wash in domestic or commercial machine in water <b>not exceeding 140°F (60°C)</b>	Tumble dry at low heat <b>not exceeding 130°F (55°C)</b>
	Home Care	Wash gently by hand in water <b>not exceeding 86°F (30°C)</b>	NO machine dry

\*Emblems with accessory attachment options should be exposed to hand washing only.

## ORDERING GUIDELINES

### Artwork & Set-up Fees:

**No fees\*.** Emblemtek will provide artwork on new emblem orders for customer Approval prior to production. There are no artwork or set-up fees when existing, electronic or physical designs or samples are provided to Emblemtek. Artwork fees may apply when designs are created from scratch.

### Order Quantities:

**Minimum 25.** The minimum order quantity is 25 pieces, including emblems with accessory options.

### Pre-production Samples:

**Available \$.** Only electronic (scan) pre-production samples (single unit) are available for approved designs. Physical pre-production samples are not available for this emblem type.

### Pricing:

**Quoted.** Prices are quoted.

### Delivery Times:

Delivery times are relative to order quantity and accessory options if chosen. Emblems greater than 6.00" x 6.00" (15.24cm x 15.24cm) may take longer to manufacture. See price guide for more information.

### Ordering Guidelines:

**Order specifics.** During the design, artwork and ordering processes, there are specific details that we require in order to proceed with your request, such as:

Emblem Type • Design Colours • Fabric Type/Colour • Dimensions • Quantity  
• Special Delivery Needs

### Accepted Design / Artwork File Types:

The chart below lists the various graphic and design file types that Emblemtek will accept for artwork and production purposes. Certain file types are preferred as noted.

#### Graphic File Types:

- CorelDraw ver.13 / ver.X3 (.cdr) *pref*
- Adobe Illustrator ver.CS3 (.ai) *pref*
- Encapsulated PostScript (.eps) *pref*
- Adobe Portable Document File (.pdf) *pref*
- Joint Photographic Experts Group (.jpg) *pref*
- Portable Network Graphics (.png) *pref*
- Adobe Photoshop ver.CS3 (.psd)
- Corel Photo-Paint ver.13 / ver.X3 (.cpt)
- Targa Bitmap (.tga)
- Tagged Image File Format (.tiff)
- Windows Bitmap (.bmp)
- CompuServe Bitmap (.gif)

#### Embroidery File Types:

- Tajima Stitch File (.dst) *pref*
- Wilcom EMB File (.emb) *pref*
- Pulse Embroidery File (.pxf)
- Tajima TBF File (.tbf)
- Barudan Stitch File (.dsb)
- Melco Expanded File (.exp)



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