

# Chenille Embroidered Emblems

TekSpec®

## Product technical details



## Home wash



Dry-clear



**Sew-on**



Velcro®



removable





## PRODUCT DETAILS

### Emblem Dimensions:

- **Minimum** emblem size is **3.0" x 3.0"** (7.6cm x 7.6cm).
- **Maximum** emblem size is **20.0" x 20.0"** (50.8cm x 50.8cm).

### Design Lettering Dimensions:

Chenille Embroidered Emblems can be created with chenille embroidered text or a combination of chenille text and standard embroidered text within a design. Text sizes do have limitations and smaller text may need to be altered to embroider properly.

### Chenille Embroidered Text:

Chenille embroidered text within a design should not be less than 12mm (0.5") in height.



### Standard Embroidered Text:

Standard embroidered text within a design should not be less than 4mm (0.16") in height.



### Fabric Type & Colours:

#### 100% polyester felt.

Chenille Embroidered Emblems are produced on 100% polyester felt fabric (1.5mm thick-280g per square yard), constructed for embroidery processes. Colours can be referenced from the Pantone® matching system.

### Chenille Thread Type & Colours:

#### 100% acrylic.

Chenille Embroidered Emblems are manufactured with 100% acrylic chenille thread. Colours can be referenced from the Pantone® matching system. The maximum number of colours recommended to be used in a design is 5, however emblems can be manufactured with maximum of 15 colours, if the size of the emblem is large enough to accommodate that many colours.

### Embroidery Thread Type & Colours:

#### 100% polyester. 120+ colours to choose from.

#### 12 colours per design maximum.

The regular embroidery elements that may be combined within a Chenille Emblem are made with standard embroidery threads. Emblemtek uses 100% polyester Madeira Polyneon™ thread for custom embroidery. Choose from over 120 standard colours, which can be found on the Emblemtek Embroidered Emblem Thread Chart. A maximum of 12 thread colours can be chosen per design. Extra charges are applicable when using metallic threads. Glow-in-the-dark threads are **not available** for this product.

### Backing Types:

#### 2 options. Non-woven material (no-glue) • no backing

Chenille Embroidered Emblems are manufactured with non-woven material (no-glue) or no backing.

### Border / Edge Styles:

Chenille Embroidered Emblems usually finished with a fabric edge. The emblems may be die-cut, hand-cut, heat-cut or laser-cut. Merrowed (surge over-lock) borders are **not available**.

### Design / Emblem Treatment Options:

Emblem treatment options such as **3D-puff** embroidery stitching or **double-sided** emblem are **not available** for Chenille Embroidered Emblems.

### Accessory Attachment Options:

Accessory options, such as button loops, snaps, rings, etc..., are **not available** for Chenille Embroidered Emblems.

## APPLICATION & WASH GUIDELINES

### Application Methods:

**Sew-on.** Chenille Embroidered Emblems can only be sewn onto garments and other textile products.

### Washing & Drying Guidelines:

BACKING	WASH TYPE	WASH TEMPERATURE	DRY TYPE
Non-Woven Material (No Glue)	Commercial	Wash in domestic or commercial machine in water <b>not exceeding 140°F (60°C)</b> 	Tumble dry at low heat <b>not exceeding 130°F (55°C)</b> 
	Home Care	Wash gently by hand in water <b>not exceeding 86°F (30°C)</b> . 	NO machine dry 

## ORDERING GUIDELINES

### Artwork & Set-up Fees:

**No fees\*.** Emblemtek will provide artwork on new emblem orders for customer Approval prior to production. There are no artwork or set-up fees when existing, electronic or physical designs or samples are provided to Emblemtek. Artwork fees may apply when designs are created from scratch.

### Order Quantities:

**Minimum 25.** The minimum order quantity is 25 pieces.

### Pre-production Samples:

**Available \$.** Electronic (scan) or physical pre-production samples (single unit) are available for approved designs. Samples fees are applicable, relative to design detail and emblem size. See price guide for more information.

### Pricing:

**Quoted.** Prices are quoted relative to size, quantity, design detail and finishing style.

### Delivery Times:

Delivery times are relative to order quantity. Emblems greater than 8.00" x 8.00" (20.32cm x 20.32cm) may take longer to manufacture. See price guide for more information.

### Ordering Guidelines:

**Order specifics.** During the design, artwork and ordering processes, there are specific details that we require in order to proceed with your request, such as:

Emblem Type • Chenille and/or Embroidery Design Colours • Felt Fabric Colour • Dimensions • Quantity • Special Delivery Needs

### Accepted Design / Artwork File Types:

The chart below lists the various graphic and design file types that Emblemtek will accept for artwork and production purposes. Certain file types are preferred as noted.

#### Graphic File Types:

- CorelDraw ver.13 / ver.X3 (.cdr) *pref*
- Adobe Illustrator ver.CS3 (.ai) *pref*
- Encapsulated PostScript (.eps) *pref*
- Adobe Portable Document File (.pdf) *pref*
- Joint Photographic Experts Group (.jpg) *pref*
- Portable Network Graphics (.png) *pref*
- Adobe Photoshop ver.CS3 (.psd)
- Corel Photo-Paint ver.13 / ver.X3 (.cpt)
- Targa Bitmap (.tga)
- Tagged Image File Format (.tiff)
- Windows Bitmap (.bmp)
- CompuServe Bitmap (.gif)

#### Embroidery File Types:

- Tajima Stitch File (.dst) *pref*
- Wilcom EMB File (.emb) *pref*
- Pulse Embroidery File (.pxf)
- Tajima TBF File (.tbf)
- Barudan Stitch File (.dsb)
- Melco Expanded File (.exp)



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