QwikTranzTM Textile Marking Transfers

TekSpec® Product technical details SE POLITY CORFER HOUSE



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PRODUCT DETAILS

Transfer Dimensions:

- Minimum transfer size is 0.25" x 0.25" (0.63cm x 0.63cm).
- Maximum transfer size is 7.0" x 7.0" (17.8cm x 17.8cm).

Design Lettering Dimensions:

The text within a design should not be less than **3mm** (0.12") in height. Smaller text may need to be altered to transfer slightly larger.

Transfer Types / Ink Content:

2 options. Regular • Bronzini

The **Regular** transfers are produced using indelible heat set transfer ink while the **Bronzini** transfers are produced using oil based ink.

We recommend QwikTranz[™] Textile Marking Transfers Bronzini for non-woven fabrics or woven fabrics that have been treated to be non-absorbent.

Transfer Paper Content:

QwikTranz™ Textile Marking Transfers are printed on bleached tissue paper.

Format

QwikTranz[™] Textile Marking Transfers are available in:

- · Roll format
- · Cut & stacked (extra charge)

and are primarily used to identify or property-mark table linens or hospital linens and garments.

Colours:

9 standard colours to choose from

Usually furnished in one colour, **QwikTranz™ Textile Marking Transfers** can provide a fast, effective and inexpensive method for marking large volumes of common items. Choose a maximum of **2 colours per design**, which can be found on the Emblemtek GTRW Color Chart.

Standard available colours include white, black, yellow, orange, red, Kelly green, dark green, royal and navy. Custom colours are also available; please refer to the Pantone® Colour Chart System.









APPLICATION & WASH GUIDELINES

Application Methods

Heat seal. QwikTranz[™] Textile Marking Transfers can be heat sealed on to garments and other textile products. The chart below outlines the application options relative to transfer types.

TRANSFER TYPE	HEAT SEAL APPLICATION				
Regular	385°F to 405°F (196°C to 207°C)	65 to 80 PSI (4.5 to 5.5 Bar)	15 to 20 seconds		
Bronzini	385°F to 405°F (196°C to 207°C)	65 to 80 PSI (4.5 to 5.5 Bar)	10 to 15 seconds		

These recommended settings are based on manually operated or air operated heat seal machines with top iron heat only.

Washing & Drying Guidelines

TRANSFER TYPE	WASH TYPE	WASH TEMPERATURE		DRY TYPE	
Regular	Industrial	Wash in commercial machine in water not exceeding 176°F (80°C)	\! <u>\</u>	Tumble dry at medium heat not exceeding 150°F (65°C)	\odot
Bronzini	Commercial	Wash in domestic or commercial machine in water not exceeding 140°F (60°C)	\\	Tumble dry at low heat not exceeding 130°F (55°C)	\odot





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ORDFRING GUIDFLINES

Artwork & Set-up Fees:

No fees*. Emblemtek will provide artwork on new emblem orders for customer Approval prior to production. There are no artwork or set-up fees when existing, electronic or physical designs or samples are provided to Emblemtek. Artwork fees may apply when designs are created from scratch. Engravings will be held two years in case of reorder. After that period new engraving fees may apply.

Order Quantities:

Minimum 5,000. The minimum order quantity is 5,000 pieces.

Pre-production Samples:

Not available \$. Electronic (scan) or physical pre-production samples (single unit) are not available for this product.

Pricing:

Charted. Charted pricing is available up to a certain size threshold, with larger quantities and larger transfer sizes custom quoted. See price guide for more information. For the QwikTranz™ Textile Marking Transfers finished in two colors the price will be double.

Delivery Times:

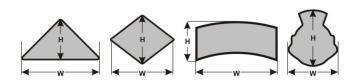
Delivery times are relative to order quantity and color options chosen. Transfers greater than 6.00" x 6.00" (15.24cm x 15.24cm) may take longer to manufacture. See price guide for more information.

Ordering Guidelines:

Order specifics. During the design, artwork and ordering processes, there are specific details that we require in order to proceed with your request, such as:

Transfer Type • Design Colours • Garment / Linen Colours • Garment / Linen Content • Dimensions • Quantity • Special Delivery Needs

Transfer sizes are calculated by multiplying the height (h) and the width (w). Example 2" (h) x 4" (w) = 8 sq in



Accepted Design / Artwork File Types:

The chart below lists the various graphic and design file types that Emblemtek will accept for artwork and production purposes. Certain file types are preferred as noted.

Graphic File Types:

- CorelDraw ver.13 / ver.X3 (.cdr) pref
- Adobe Illustrator ver.CS3 (.ai) pref
- Encapsulated PostScript (.eps) pref
- Adobe Portable Document File (.pdf) pref
- Joint Photographic Experts Group (.jpg) pref
- Portable Network Graphics (.png) pref
- Adobe Photoshop ver.CS3 (.psd)
- Corel Photo-Paint ver.13 / ver.X3 (.cpt)
- Targa Bitmap (.tga)
- Tagged Image File Format (.tiff)
- Windows Bitmap (.bmp)
- CompuServe Bitmap (.gif)



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